U.S. Patent Application Serial No. 10/082,089

Amendment filed April 11, 2005

Reply to OA dated January 12, 2005

**AMENDMENTS TO THE CLAIMS:** 

Please cancel claim 13 without prejudice or disclaimer and amend claims 8 and 18 as

follows. This listing of claims will replace all prior versions, and listings, of claims in the

application:

**Listing of Claims:** 

Claims 1-7 (Canceled).

Claim 8 (Currently amended): A method of producing spherical dry color toner for

electrostatic image development, in which the toner comprises a polyester resin having a carboxyl

group, a releasant dispersed finely in the polyester resin and an organic pigment dispersed finely in

the polyester resin,

the method comprising dissolving the polyester resin in an organic solvent, adding the

colorant and the releasant, dispersing them to prepare a resin solution,

mixing the resin solution containing the polyester resin, the releasant and an organic pigment

with an aqueous medium in the presence of a base and a phase inversion accelerator, to prepare a

colored particle suspension containing the resin solution, as color particles, emulsified in the aqueous

medium,

separating the colored particles from the colored particle suspension, and drying the colored

particles,

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wherein said organic pigment is an organic pigment represented by Formula 1 Formula 8

## (C.I..Pigment Red 188):

$$R_3$$
 HO  $N-R_2$  HO

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wherein R<sub>+</sub> represents a non-substituted phenyl group or a phenyl group having a substituent,

Rarepresents hydrogen, a non-substituted phenyl group or a phenyl group having a substituent, and

R<sub>3</sub> represents an alkoxy group or an ester group,

said phase inversion accelerator is selected from methanol, ethanol, isopropanol, n-propanol,

isobutanol, n-butanol, t-butanol, sec-butanol, ethylene glycol monomethyl ether, propylene glycol

monomethyl ether, ethylene glycol monomethyl ether, barium chloride, calcium chloride, cuprous

chloride, cupric chloride, ferrous chloride, and ferric chloride, and

said releasant is a carnauba wax or a tetrabehenate ester of pentaerythritol.

Claims 9-17 (Canceled).

Claim 18 (Currently amended): A method of producing spherical dry color toner for

electrostatic image development according to claim 13, wherein the organic pigment represented

by Formula 1 is formula 8, in which the toner comprises a polyester resin having a carboxyl group,

a releasant dispersed finely in the polyester resin and an organic pigment dispersed finely in the

polyester resin,

the method comprising dissolving the polyester resin in an organic solvent, adding the

colorant and the releasant, dispersing them to prepare a resin solution,

mixing the solution containing the polyester resin, the releasant and an organic pigment with

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an aqueous medium in the presence of a base and a phase inversion accelerator, to prepare a colored particle suspension containing the resin solution, as color particles, emulsified in the aqueous medium,

separating the colored particles from the colored particle suspension, and drying the colored particles,

wherein said organic pigment is an organic pigment represented by the Formula 8 (C. I. Pigment Red 188):

said phase inversion accelerator is selected from methanol, ethanol, isopropanol, n-propanol, isobutanol, n-butanol, t-butanol, sec-butanol, ethylene glycol monomethyl ether, barium chloride, calcium chloride, cuprous chloride, cupric chloride, ferrous chloride, and ferric chloride, and said releasant is a carnauba wax or a tetrabehenate ester of pentarythritol.

Claim 19 (Previously presented): A method of producing spherical dry color toner for electrostatic image development according to claim 8, wherein the mixing the resin solution with

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an aqueous medium in the presence of a base and a phase inversion accelerator is a process of adding dropwise water while stirring at a circumferential speed within a range of 0.2-5 m/second.

Claim 20 (Previously presented): A method of producing spherical dry color toner for electrostatic image development according to claim 8, wherein mixing the resin solution with an aqueous medium in the presence of a base and a phase inversion accelerator is a process of adding dropwise water while stirring employing a stirrer, an anchor blade, a turbine blade, a faudler blade, a full-zone blade, a max blend blade, or a semicircular blade.